



Bond the rear quarter panel window [Window bonding: Description](#) .



Equal out the clearances and shut lines.



Proceed in the reverse order to removal.



Repair-50x04x10-01x37-1-20-1.xml



XSL version : 3.02 du 22/07/11

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REAR SCREEN: REMOVAL - REFITTING



parts always to be replaced:

Rear screen adjusting shim

REMOVAL

1. REMOVAL PREPARATION OPERATION



Remove:



the tailgate trim [Rear opening element trim: Removal - Refitting](#) ,



the rear screen wiper arm [Wiping and washing: List and location of components](#) ,



the rear screen wiper motor [Wiping and washing: List and location of components](#) ,



the rear screen side trims [Exterior rear opening element assembly: Exploded view](#) ,



the rear opening element spoiler [Exterior rear opening element assembly: Exploded view](#) .



Disconnect:



the rear screen de-icer connectors,



the aerial amplifier connectors.

2. REMOVAL OPERATION



Protect the edges of the rear screen using masking tape.



Cut the cement bead [Window bonding tool: Use](#) and [Window detachment: Description](#) .

Remove the rear screen (this operation requires two people).

REFITTING

1. REFITTING PREPARATION OPERATION

parts always to be replaced:



[Rear screen adjusting shim](#) .



For preparation and bonding [Products for preparing and bonding windows: Description](#) .

2. REFITTING OPERATION

Bond the rear screen [Window bonding: Description](#) .



Note:

This operation requires two operators.

Equal out the clearances and shut lines.

Remove the tabs from the stops once the adhesive has dried.

3. FINAL OPERATION